



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G12131-3G-13
Job Sheet 171538



Part No: RBW6205G12131-3G-13

Job Qty: 2 ea

Part Name: End Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6205G12131-3G Rev 6 IPP Rev A 18.02.01 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/15/18	0.00	0.00	Start Up Machining-4		J.C.-L.
120	Lathe Conv	2 pcs		2/16/18	0.25	0.13	Lathe Conv-2		J.C.-L.
130	QC	2 pcs		2/16/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-02-20
140	QC	2 pcs		2/16/18	0.00	0.00	QC8 Machining-5		7/18/02/21
150	Packaging	2 pcs		2/16/18	0.00	0.00	Packaging3-2		
160	QC21-SA	2 Ea		2/16/18	0.00	0.00	QC21		

Part Op Descriptions: 150 - IDENTIFY AND STOCK

DAS
21
9-80
FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.250	304 Round Bar 1.250	.0316 ft (.0158 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.250	0	10	0

Part Specifications

Specifications could not be found.

Plex 2/2/18 12:41 PM Dart.lajeunesse.marie



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Container No: S043767



Part: RBW6205G12131-3G-13

Job No: 171538

Serial No/Batch: S043767

Revision: RBW6205G12131-3G

Inspector:

Date: 02/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

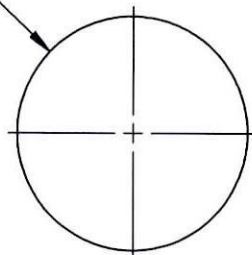
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Partial Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

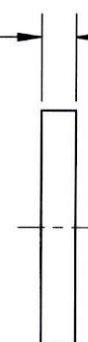
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CH'D -13 OD FROM Ø.984 TO Ø1.250.	12/4/2012	RJC	DW
6	17-0040	-13 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS .187 IS .19.	2/13/2017	DPD	JAG

Ø1.25



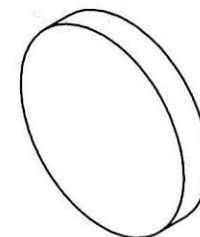
.19



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171538 MJS

18-02-02



(-13)

END CAP

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-13	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:1	DATE 1/12/2009
SHEET 8 OF 12	